

GENERAL INFORMATION:				
Client:	ABC	Audit Date:	16-Feb-2023	
Supplier Name:	xxxxx (Private) Limited.	Contact Person:	Mr. xxxxxxxxxx	
Factory Name:	xxxxxx Pvt. Ltd	Contact Number:	xxxxxxxx	
Factory Address:	xxxxxxxxxxxxx Sri Lanka	Email:	XXXXXX	
Audit Stage:	Initial Audit 🔲 Follow Up Audit 🗌	Re- Audit (Previo	ous Report no.:)	

SUMMARY OF AUDIT:

This audit is conducted with the assistance of factory management representatives, involving management meetings, on-site observations, and document reviews. Please find the summary of the audit report in the following sections.

*** For all segment-related documents and photos, kindly refer to the attached photo and document folder.

Audit Criteria:

- 1. Primary Information
- 2. Human Resource
- Research and Development
 Environmental Oversight
- Quality Management System
 Financial Positioning
- n 6. Administration & Working Environment

3. Production capability & capacity

Participators from the factory:

Representativ	es	Position	Email		Phone
Mr. xxxxxxxx	Sa	les Manager	xxxxx	xxxxx	
Mr. xxxxxxxx	Fa	ctory Manager	xxxxx	xxxxx	
Mr. xxxxxxxxx	Pr	oduction Manager	xxxxx	xxxxx	
Mr. xxxxxxxx	Qu	uality Manager	(xxxx)n Partner	xxxxx	
Mr. xxxxxxxxx	HF	R Manager	XXXXX	xxxxx	

POSITIVE OBSERVATION:

1. The factory was established on August 26, 1992, with a total area of 6070.19 square meters and 3 buildings with Zone A. At present, the factory uses another 5 buildings with 5396.44 square meters in Zone B. Total 8 buildings are respectively 6 production workshops, and 2 office building. The factory premises and other office areas are owned by the factory.

2. Production capacity: The factory is equipped with 2 production zone and 7 production lines. The main production are house hold gloves, Examination & surgical gloves. The production line is operated in 24-hour shifts, with a maximum daily output of 937560 pieces (Examination and surgical gloves) and 57600 pairs (House hold gloves).

3. The factory has established a sound Quality Management System (ISO 9001) and formulated control procedures according to the System. Most of I procedures are basically equipped with professional personnel to implement them, and detailed records are made according to the requirements.

4. There are 11 departments and total employees worked in the factory including 344 production workers, 35 quality controllers, 34 management, 21 sales, 15 Purchasing, 37 staff, 6 Finance, and 9 R&D.

5.The factory has the trade record management license and the ability to export independently. Major markets in US, Canada, UK, Europe, Asia, Mid East, South America, China and Africa.

NEGATIVE OBSERVATION:

1. The factory is the process of Certificate of Accreditation Chemical and Mechanical Testing certification already expired. It has not obtained the quality system certification certificate.

2. Production area lack of clear evacuation plan displayed.

3. Production and packing areas lack of clear identification and separation for defective product.



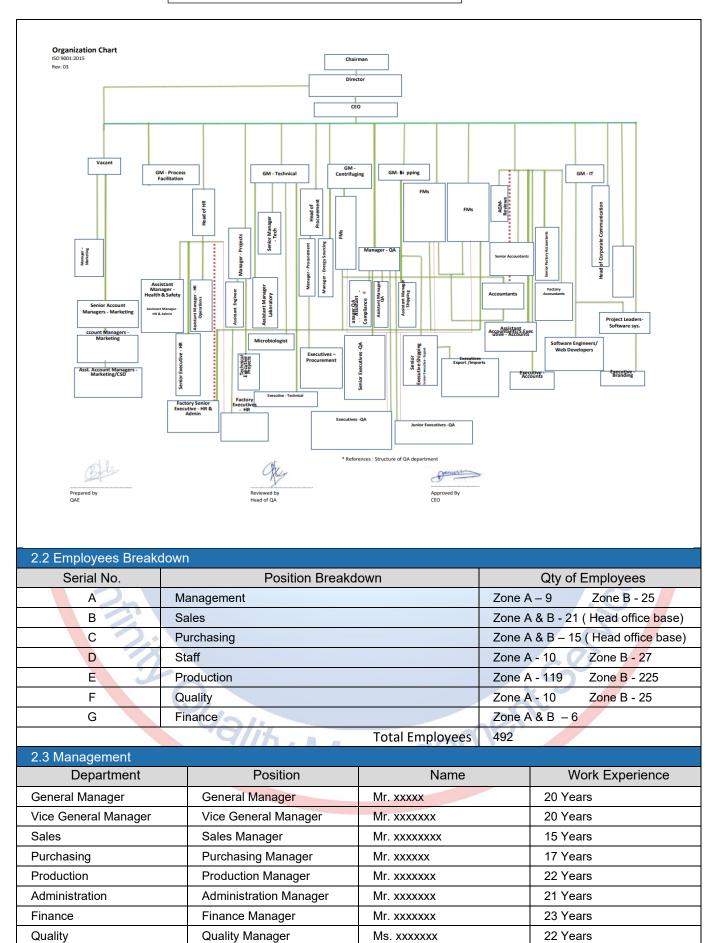
Auditor:	Chula Silva	Audit Date:	16-Feb-2023
Approved By:	T. Nelan	Approved Date:	17-Feb-2023

Segment I :	Primary	Information			
1.1 Legality					
Valid Business Li	cense :	🛛 Yes	No	Business License No. :	PV xxxxx
Year of Establishe	ed :	12 -09 - 2009	9	Valid Date :	Till Functional
Register Address	:	Xxxxxxx, Sri	Lanka.	nago.	
Facility Address :		Xxxxxxx , Sri	i Lanka.	"gem	
Register Capital :		USD 180,000	0,000	Yearly Reviewed :	Yes 🗌 No
Legal Representa	itive :	Mr. xxxx xxx	xx	Manager Contact:	XXXXXXXXX
Tel / Mobile:		XXXXXXXX		Email:	xxxxxxx
Type of company	:	Manufact	turer 🗌 Trading	g Company 🛛 Combined	d Group Corporation
Type of Ownershi	n:	Limited	Public	Company D Foreign J	oint Venture
.,,	F .	Private C	Owrner 🗌 Compa	any State Owned 🛛 Whol	lly foreign-owned enterprises
1.2 Other Informa	ation				
Sales Contact:		Mr. xxxxxx	K	Email:	XXXXXX
Tel:		XXXXXXXX		Fax:	XXXXXXX
Website:		www. xxxxxx		Key product range:	Examination, Household and Surgical
Showroom:		No			
Global market:					
1.3 Company Fa	acility Ove	rview			
Facility Certificate	es:	Land Ce	ertificate 🗌 Re	al Eastate Certificate	Lease Agreement
		Observa	ation Estimated On-	site 🗌 Others	
Buildings		Zone A – 3 /	Zone B - 5	Total Area : (M2)	Zone A – 6070.19 (M <mark>2)</mark> Zone B – 5396.44 (M2)
Production Area	(M2)	Zone A – 59.86 (M2) Office Area: (M2) Zone A – 83.61 (M2) Zone B – 5312.39 (M2) Office Area: (M2) Zone B – 84.05 (M2)			Zone A – 83.61 (M2)
Segment 2 :	Segment 2 : Human Resource				
	2.1 Organization Chart				
	Fonarc				



SUPPLIER VERIFICATION

REPORT





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Production Procedure and Capacity Segment 3: 3.1 Production Process Serial No. Process Name Area included Factory front View / Office Area / Inhouse Laboratory / and, 1. General **Recycle Area** Raw Material Lording & un lording Bay / Finished Good 2. Wearhouse Wearhouse and, Raw material Store Areas Production Process Flow / QC Process / Packing area / 3. Product Area Safety & Fire and, Gods sorting Area **Reference Photos** 1.General Zone - A Factory Front View Factory Front View 3 Kall VT) LTD FIRE EVACUATION PLAN Factory Front View Factory Evacuation plan View





Office View

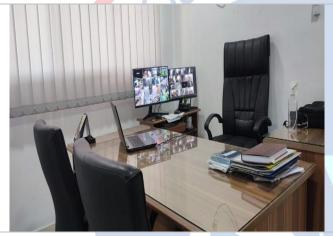






Office Front View

Office Inside View



Office Inside View

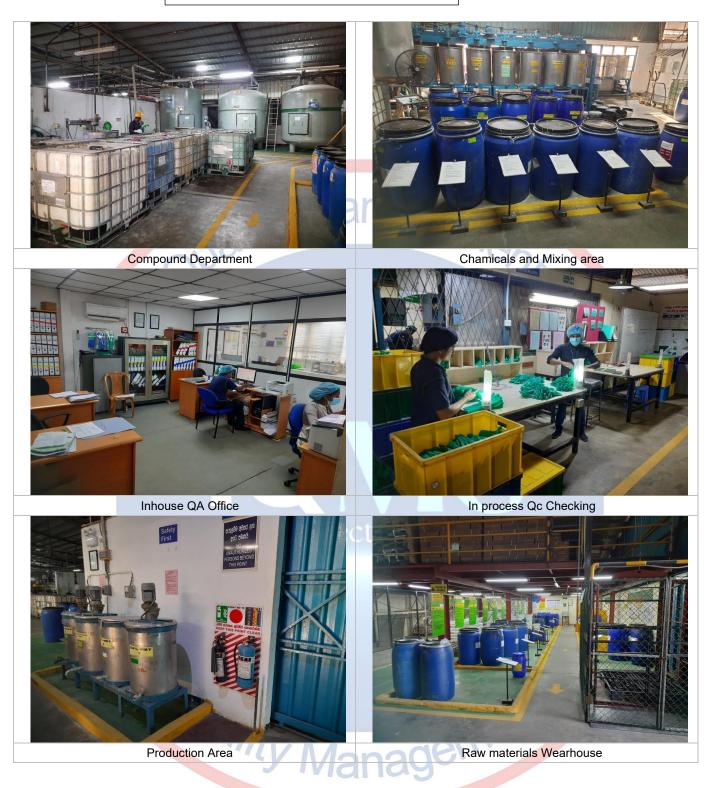
Laboratory inside View















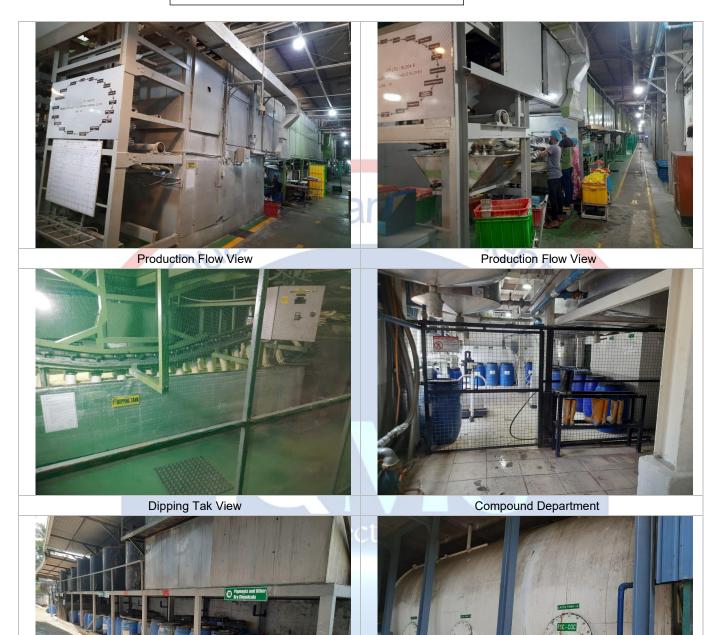












Pigments and Other Chemical area

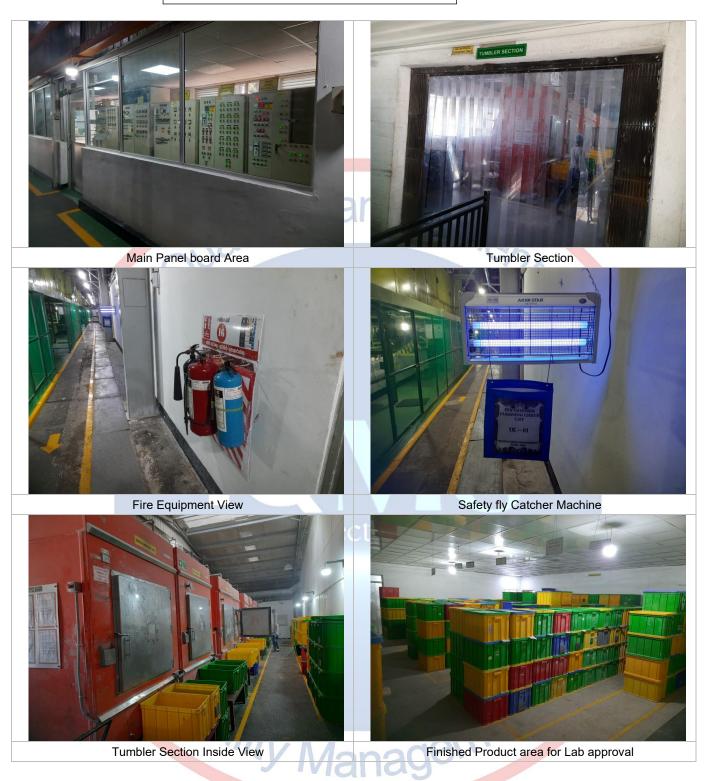
www.iqms.asia

Latex Tank View

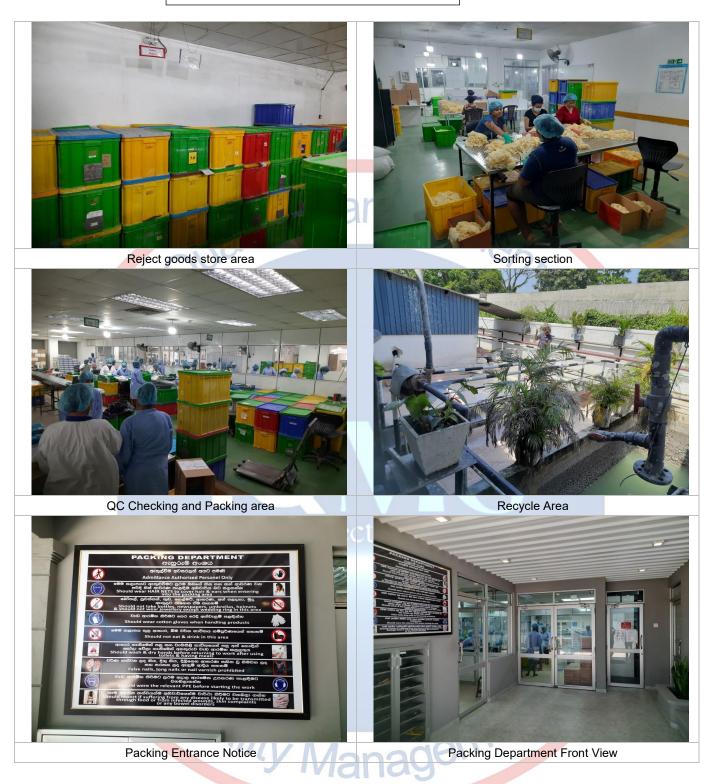










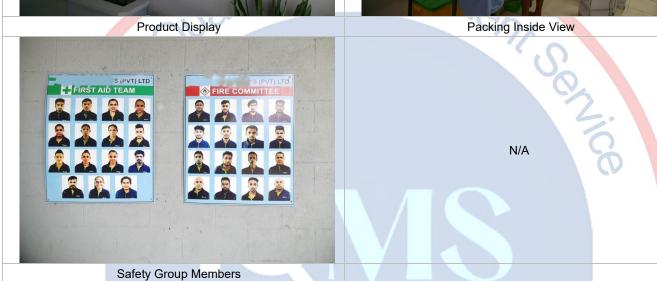






Product Display

Packing Inside View



Machine Name	Model No.	Qty	If any operation or maintenance record?
Oven		23	Yes No
Tumbler Hot		05	Yes No
Tumbler cool		04	Yes No
Local drier		01	Yes No
Compound feeding tank		12	Yes No
Pearl mill		1	Yes No
High Speed Stirrer – A		1	Yes No
Ball mill	21:	1	Yes No
Chiller	MIN/ NA	6	Yes No
F/O boiler		3	Yes No
Generator		1	Yes No
Compressor		2	Yes No
Air dryer		2	Yes No
Conveyor		2	Yes No
Sealing machine		3	Yes No
Weighing Scale		13	Yes No
Analytical Balance		1	Yes No
Firewood Boiler	CPB40/10.54/6	1	Yes No



3.3 Produ	ct Capacity			
	Production Line		Max Capacity of Year	Actual Output of Year
Z	one A	1	7,364,000 Pieces	5,657,205 Pieces
		2	7,364,000 Pieces	5,654,103 Pieces
Zone B	1	Household	14,285,602 Pairs	15,505,823 Pairs
	2	Examination	69,504,134 Pieces	71,134,438 Pieces
	3	Examination	71,620,944 Pieces	72,615,418 Pieces
	4	Examination	53,536,470 Pieces	55,619,812 Pieces
	5	Surgical	7,690,666 Pieces	7,701,486 Pieces

3.4 Product Category				
Main product produced in fac	Gloves (Examination, Household and Surgical)			
Which customer did the facto	Confidential		.0.	
3.5 Subcontract (if any ke	y procedure subcontracted)	🛛 Yes 🗌 No		
Procedure Name.	Subcontractor	Capacity of subcon	tractor	Years of Cooperation
N/A	N/A	N/A		N/A
3.6 Order Planning				
ls o <mark>rd</mark> er evaluation procedure	🛛 Yes 🗌 No			
ls <mark>pro</mark> duction manager ackno plan & shipment schedule	Yes 🗌 No			
Observe any material delay ir	🛛 Yes 🗌 No	Due to	Covid 19 season	
Observe any production delay	🛛 Yes 🗌 No	Due to	Covid 19 season	
Observe any shipment delay	Yes No	Due to	Covid 19 season	
Is order evaluation procedure	/ record available	🛛 Yes 🗌 No	Due to	Covid 19 season

Segment 4 : Research & Development

ction Partner

4.1 R & D Capacity						
Currently total <u>11</u> engineers in R8	Currently total <u>11</u> engineers in R&D department.					
Education	No. of Engineers	Years of Working	Position			
Graduate & master's degree Holders	1	20 Plus	General Ma <mark>nag</mark> er			
Graduate's & master's degree Holders	2	10 to 20	Managers			
Graduate's	6	5 Plus	Executives			
Technical	2	2~5 years	Supervises			
Others	Nil	Below 2 years	Nil			
If any patent available :	Yes 🛛 No	Name of Patent:	N/A			
If any own brand:	Yes No	Brand Name:	Lalan Touch			
If any R&D Cert:	Yes 🛛 No	Cert Name:	N/A			
Software for R&D	AUTOCAD PRO	/E 🗌 UG 🗌 APP	🛛 Other			

Segment 5 :	Quality Management Syste	em		
5.1 Certificate of	QMS			
Certificate Name	e Certificate No.	Issued by	Issued Date	Valid Date
Zone – A ISO 9001 : 201	44 100 19392xxx - 5 xxx	TUV NORD CERT	30 – 05 - 2022	01 – 05 - 2025
Zone – B ISO 9001 : 201	44 100 19392xxxx	TUV NORD CERT	30 – 05 - 2022	01 – 05 - 2025



5.2 Product Certificate			
Cert No.	Product Name	Type of Cert	Valid Date
TL078 - xxxx	Certificate of Accreditation	Chemical and Mechanical Testing	11 – 02 -2023
2777/ 12393-01/ Exx - xxx	Natural Rubber Neoprene Blue, Black & Yellow Gove	EU – Type Examination	22 – 03 - 2024
2777/ 12393-02/ Exx-xxx	Five Finger Nitrile Flock line 40g glove	EU – Type Examination	17 – 05 -2017
2777/ 12393-03/ E00-xxx	Nitrile examination powder free glove	EU – Type Examination	14 – 01 2027
2777 / 17984-01/ E00-xxxx	Heavy weight Nitrile examination powder free glove	EU – Type Examination	13 – 08 - 2026

SCM-

-			
5.3 Quality Control (Overview		
5.3.1 Process of qua	lity management		
If independent quality of	lepartment and quality manager ava	ailable on site?	Yes No - Plant wise QA executive
If quality manager repo	orted to top management directly?		Yes No
If indep <mark>end</mark> ent QC avai	ilable?		Yes No
If any inspection standa	ard documented?		Yes No
5.3.2 Supplier and S	ubcontractor Control		
If a <mark>ny</mark> supplier and sub	contractor evaluation procedure ava	ailable?	Yes No.
If t <mark>he</mark> newest list of app	roved supplier available?		Yes No
If any procedure and re	ecord for contract evaluation?		Yes No
If any internal audit pro	cedure and record?		Yes No
5.3.3 Product Inspec	tion		
If any procedure and re	ecord for IQC (In process Quality co	ontrol)	Yes No.
If any procedure and re	ecord for PQC (Product Quality & co	ompliance)	Yes No
If any procedure and re	ecord for FQC (Final Quality control	hction.	Yes No
If any procedure and re	ecord for defective control		Yes No
5.3.4 Safety testing a	and product control		·
If any internal Lab testing or testing facility?			Yes No
Equipment Name	Model No.	Qty	If any operation and maintenance record?
Length Gage	N/A	5	Yes No
Temperate indicator	N/A	02	Yes No
Water tester	N/A	1	Yes No
ISO Viscosity Cup	N/A	2	Yes No
Weighting Scale	14647516 / XK 2008	2	Yes No
IR Thermometer	DT 8380 / 155351032	3	Yes No
Venire Caliper	HI – Mezar / 12049122	2	Yes No
Thickness Gauge	Mitutioio 2046 S MKU 942 / K16654	33	Yes No
Steel Ruler	Elsoon / Sward Fish	4	Yes No
Measuring Cylinder	Pyrex - England	1	Yes No
PH Meter	Hanna / HI – 2211 / Boo48421	2	Yes 🗌 No
Oven Venticell B- 50436 VC III – ECO/ h 210721		2	Yes No
HG Thermometer	Branna	3	Yes No
If random testing contro			Yes 🗌 No
If necessary, testing co ROHS etc.	nducted for regulation, such as CE-	EMC, LVD,	Yes No



5.3.5 Claim Treatment If any procedure for Claim treatment? X Yes No If any clear procedure for claim and CAP X Yes No If any tracing identification on finished product or its package? X Yes No If any procedure for product recall X Yes No

Administration & Working Environment Segment 6:

6.1 Administration Management	
If a list for all employees available?	Yes No
If a copy of ID card for employee reserved?	
If ID card detained for any employee?	Yes No
If any Child in production area?	Yes No
If contract signed by each employee & the copy of contract passed to employee?	Yes No
Attendance Record	🗌 Timecard 🛛 Electrical 🔲 Manual 🔲 Other
Work Shifts	X 1 st Shift 2 nd Shift 3 rd Shift - 8:00-12:00, 13.30-17.30
Period of Payment	1 Month 2 Months 3 Months Other
If payment detained for any employee?	Yes No

6.2 Work Environment	
If 2 exits available in the area?	🛛 Yes 🔲 No
If any emergency lights and exit signs on the exit?	Yes No
If any fire equipment available (Hydrant, Fire fighters etc.)?	Yes 🗌 No
If all aisles is free from blocks?	Yes No
If any PPE available for special operation: goggles, protective gloves Masks etc.	
If <mark>an</mark> y first aid in th <mark>e</mark> area?	Yes No
If any monitor for noisy, waste and chemicals in area conducted per year?	Yes No
If an <mark>y cl</mark> ean drinking water available in area?	Yes No
If any canteen or dormitory available?	Yes No
If any fire equipment in canteen or dormitory?	Yes No
If area of canteen or dormitory is in the same building of the production area?	Yes No
Segment 7 : Environmental Oversight	mel.

Segment 7: **Environmental Oversight**

7.1 Environmental Oversight Management	
If any document for Environment available?	Yes No
If any report for environment approval available?	Yes No
If any procedure for energy saving and air emission?	Yes No
If any achievement available already?	🛛 Yes 🗌 No
7.2 Noisy and waste treatment	
If any monitor for noisy conducted?	Yes No
If any approval or monitor for wastewater conducted	Yes 🗌 No
If any approval or monitor for waste air conducted	🛛 Yes 🗌 No
If a specialist company is assigned to treat all solid waste in factory?	Yes No



SUPPLIER VERIFICATION

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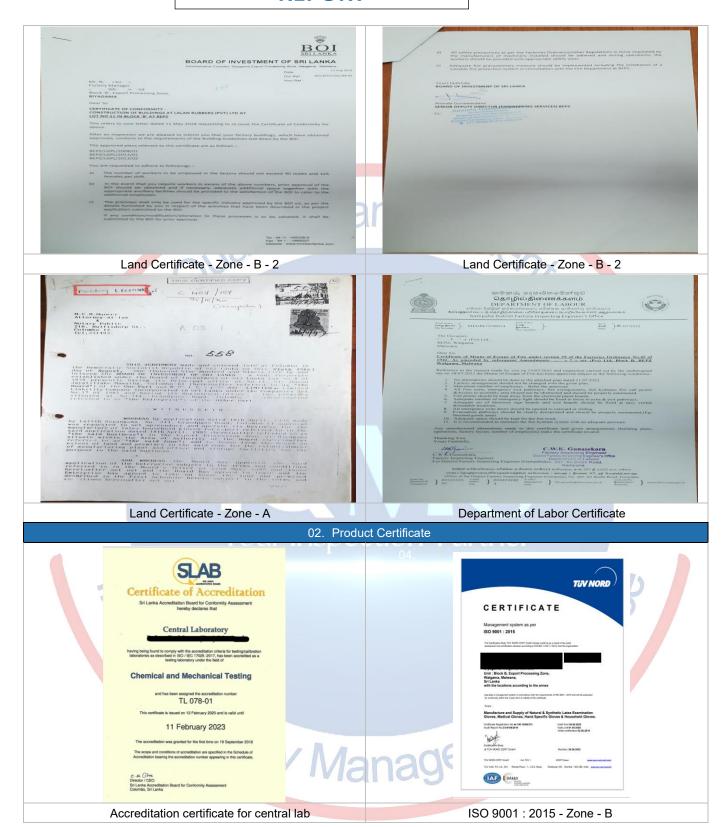
REPORT

Segment 8 : Financial Positioning									
8.1 Turnover, Profit, and debt ratio in latest 3 years									
Items	20	2021		2022		2023			
Turnover	Zone A -6.1 /	Zone A -6.1 / Zone B -7.5 M		A -5.14 / Zone B -8.5 M		Zone A - 3.6 / Zone B- 6.5 M			
Profit rate	Confi	Confidential		Confidential		Confidential			
Debt rate	Confi	dential	Confidentia		fidential	Confidential			
8.2 Bank Information and Credit Grade									
Bank of Company account Sar			Samp	ampath Bank					
Account No.			XXXXX	XXXXXXXXXX					
Credit Grade by Bank			Confi	Confidential					
8.3 Product Insurance									
Insurance Name	Issued by	Product Name		;	Insurance Amount		Valid Date		
Fire Insurance	Allianz	Diesel & Flammable C		Oil	4,024,134.00		31 - 3- <mark>202</mark> 3		
Workman Compe <mark>ns</mark> ation	Allianz	Riot & Strike Terroris		sm	146,246,588.00		31 - 3- 2023		

Your Inspection Partner









SATRA TUV NORD CERTIFICATE Management system as per ISO 9001 : 2015 The Cartinese Body TXV HORD CART Greaters EN IBO 374-8-2016 Protection against be Valid from 08-06-3922 Valid until 01.88 2025 vai SUB CH TX 9420348801 Date first issued: 20/04/2011 Date of issue: 20/01/2022 DALAS ISO 9001 : 2015 - Zone - A EU type - Houshold examination Certificates 03. Quality Control Overview 01. In process Quality Documents Zone - A TEST REPORT 13215 RAW MATERIAL INCOMING INSPECTION REPORT el int norn A - Rign Q.D. LIS see the for the terms for the terms to the terms of t SAMPLING PLAN SPECIFICAT : S2 AQL 4.0 RESULTS ansported vehicle condition y damage packaging of Certificate of Analysis a are tally with the Lalan RM specific of MSDS humber as per the chemical contain rund are 6-3118-01 4-3414 E STATUS ACCEPT/REJECT/HOLD Git Just anas ha las Material Internal Audit report - 1 Material Internal Audit report - 2 PRODUCTION SHEET UNE OF / LINE OF 9.9 11 14 T.M 5-D OTHER 08 23 19 TIM 16 R. Pl 007 n 849/ 600 In process Quality Check Report Production monitoring report



